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Carnot Refrigeration.

Air Conditioning Possibilities with Transcritical CO₂

November 18th 2017

Montreal, CANADA

Carnot Refrigeration



**Carnot
Supermarket**



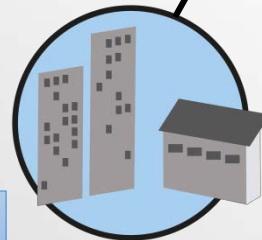
**Carnot
Warehouse**



Carnot Chiller



**Aquilon™
Data Center**



« See the possible where the others see the impossible »

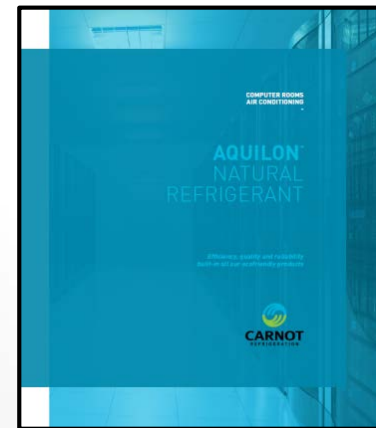
R-744 in Air Conditioning

- Possibility of Free-Cooling
 - What is the cooling demand during the cooler months?
- Heat Recovery Demand
 - Is there a need for heating and cooling simultaneously?

Data Center Air Conditioning

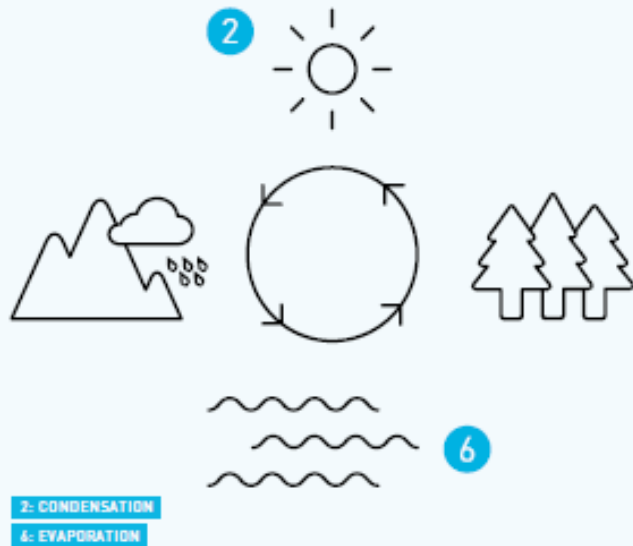
Since 2013, R-22 replacement

- Constant cooling demands year long
- Space Restrictions
 - Smaller Footprint
 - Smaller Piping
- Installation Restrictions
 - Orbital Welding

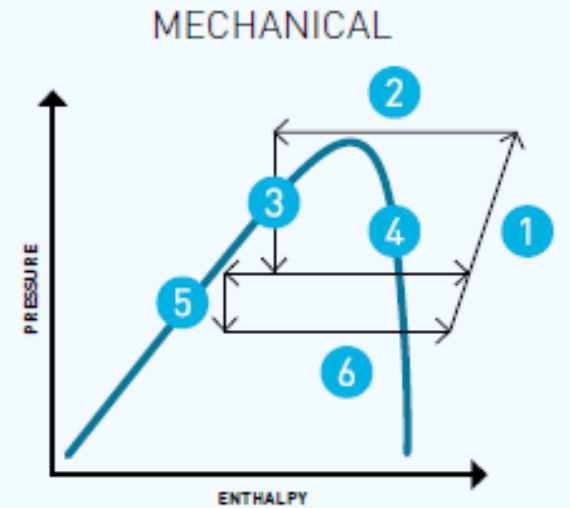
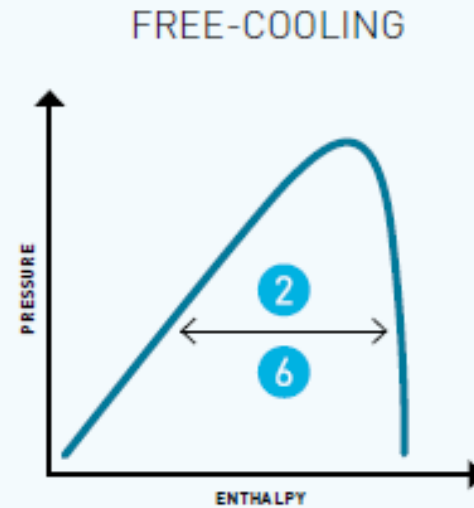
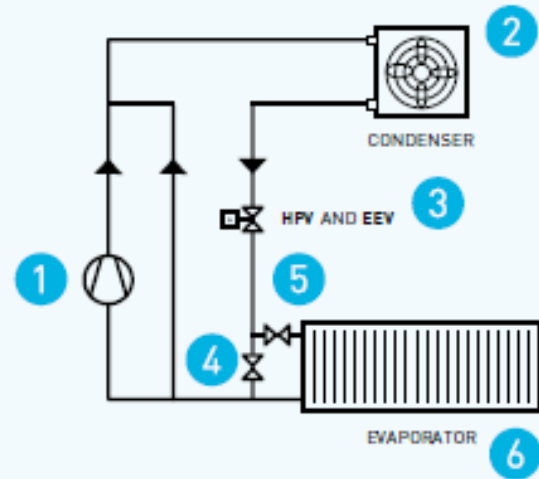


« Simplicity is the ultimate sophistication.... »
– Leonardo da Vinci

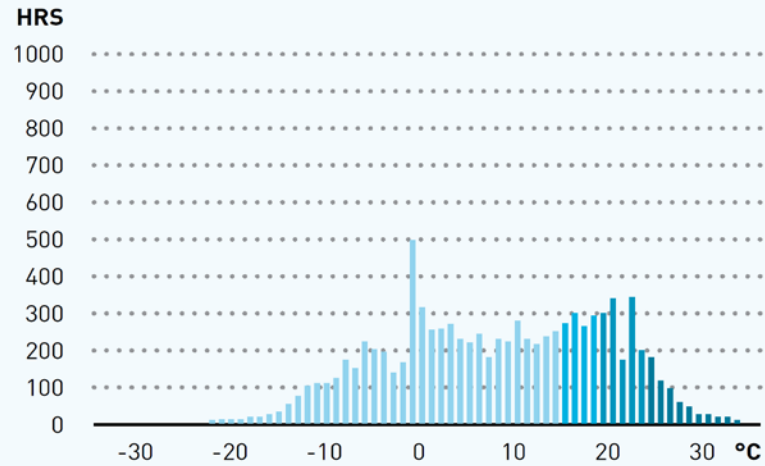
NATURAL RAIN CYCLE



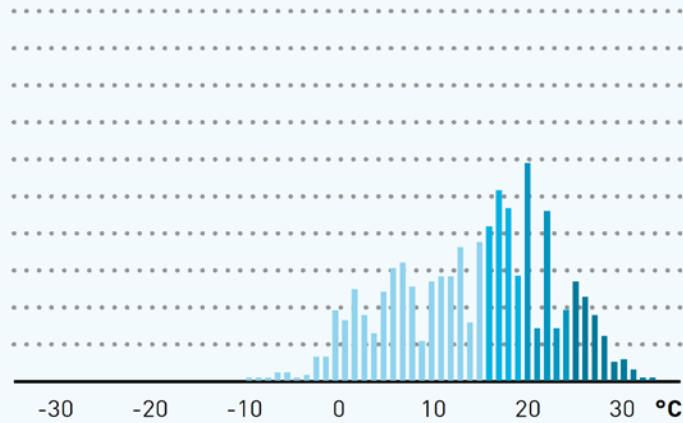
PATENTED RAIN CYCLE FREE COOLING IN PH DIAGRAM



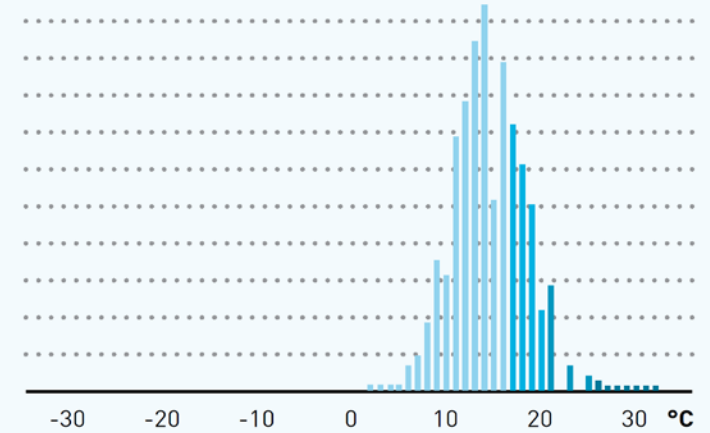
Bin Hour Analysis: Rain Cycle Free-Cooling™



MONTRÉAL



NEW YORK



SAN FRANCISCO

FREE COOLING OPERATION

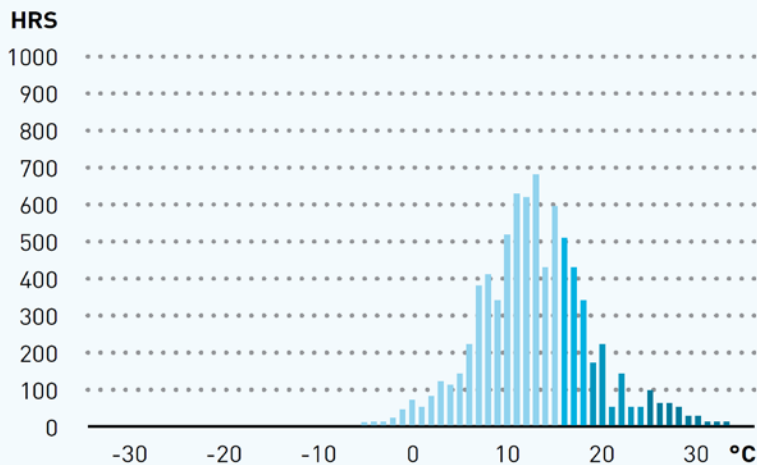
MECHANICAL MODULATION

SUBCRITICAL OPERATION

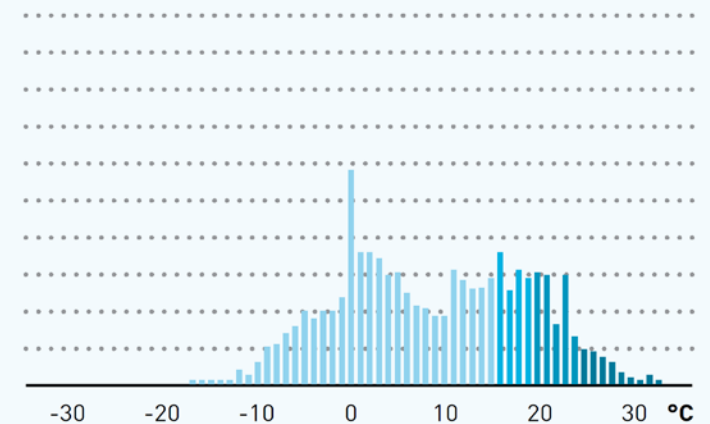
TRANSCRITICAL OPERATION

kW [kW] TOTAL POWER CONSUMPTION FOR 80% LOAD
pPUE POWER UTILISATION EFFECTIVENESS

Notes: Data for *Aquilon-15 17.2 TR (60.5 kW)*, model shown above, based on fluid temperature of 75°F (24°C) and outdoor temperature of 95°F (35°C). Data for models *Aquilon-50 50 TR (175 kW)* and *Aquilon-30 30 TR (100 kW)* also available upon request.



SEATTLE



TORONTO

Typical Chiller Information

40TR (12.8°C (55°F) – 7.2°C (45°F))

Outdoor Air Temperature	Compressor COP	Total COP
32°C (90°F)	2.9	2.6
28°C (88°F)	3.6	3.2
24°C (75°F)	4.4	3.8
20°C (68°F)	4.8	4.1
16°C (61°F)	5.1	4.5
12°C (54°F)	5.4	4.7
8°C (46°F)	5.7	5.0
4°C (39°F)	No Compressor	26
0°C (32°F)	No Compressor	29

Typical DX System Information

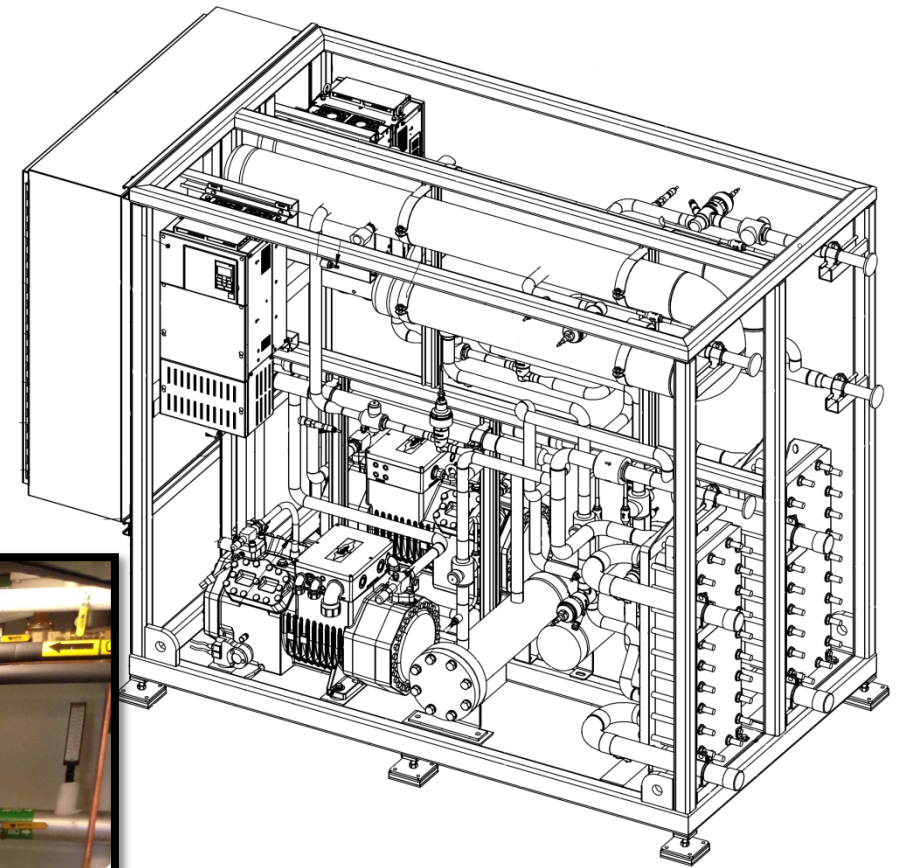
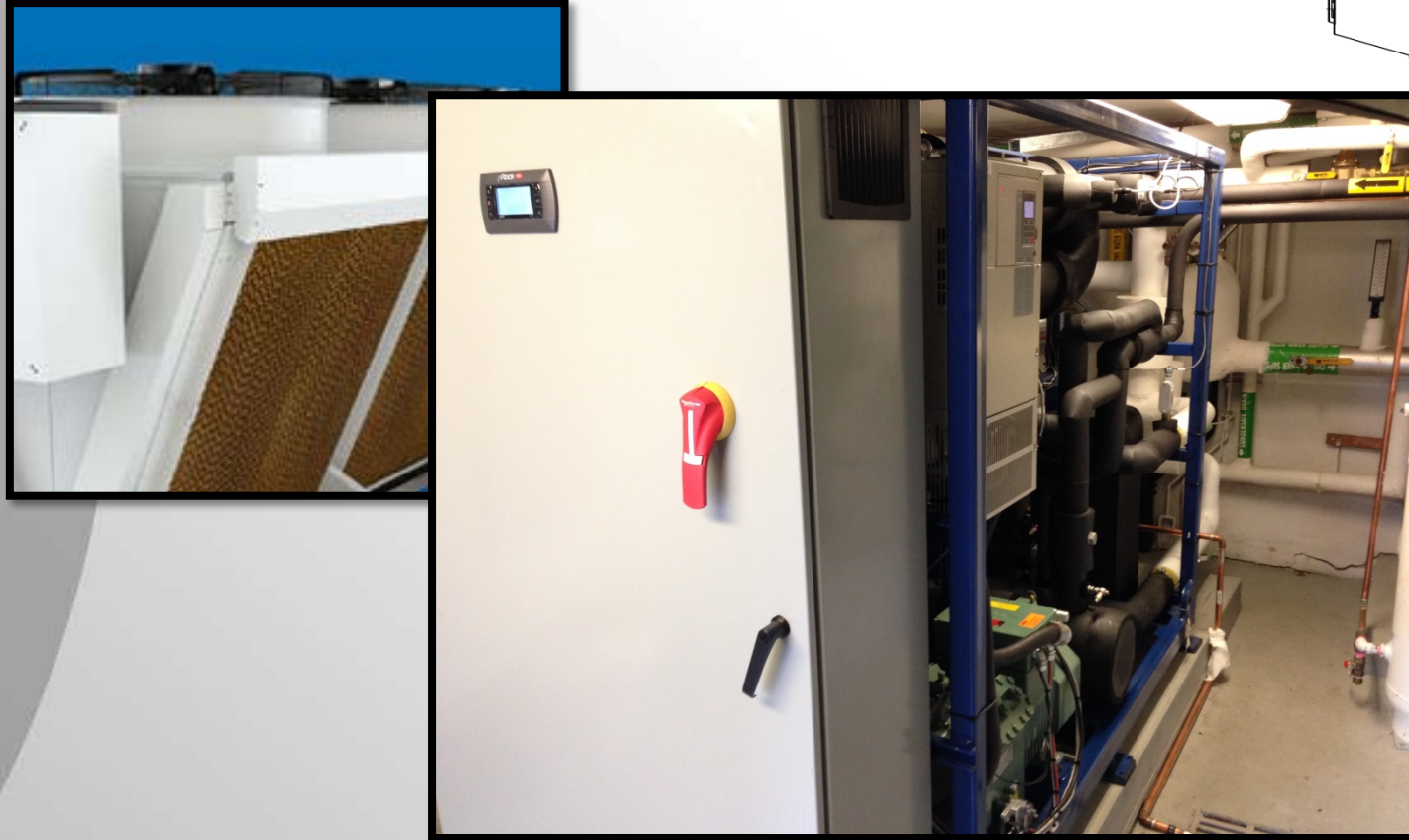
40TR (24°C (75 ° F)-12°C (54°F))

Outdoor Air Temperature	Compressor COP	System COP
32°C (90°F)	3.0	2.7
28°C (88°F)	3.8	3.3
24°C (75°F)	4.6	4.0
20°C (68°F)	5.0	4.3
16°C (61°F)	5.4	4.7
12°C (54°F)	5.7	4.9
8°C (46°F)	No Compressor	26
4°C (39°F)	No Compressor	27
0°C (32°F)	No Compressor	29

Example Project

Air Conditioning with a CO2 System

- *German Embassy, Ottawa, Canada, 2017*



Reducing the Peak Load

- Dry Cooler vs Adiabatic Gas Cooler
- Dry Bulb Temperature vs Wet Buld Temperature

Typical Chiller Information

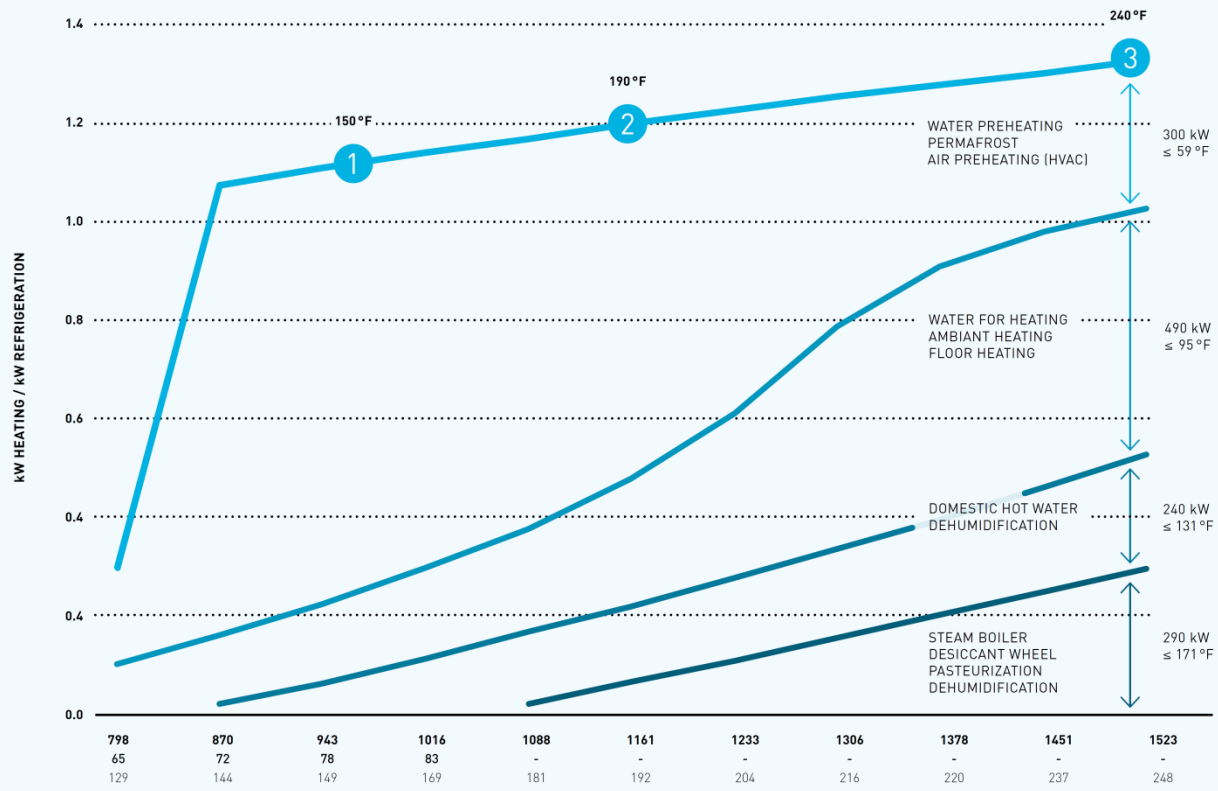
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CO₂ ADVANTAGES : Heat Recovery

RCINTELLIGENT IS A SMARTER WAY TO USE THE REJECTED ENERGY OF YOUR PROCESS.

HEAT RECOVERY AVAILABLE WITH CARNOT CO₂ TRANSCRITICAL SYSTEMS



- 59 °F
- 95 °F
- 131 °F
- 171 °F

DISCHARGE PRESSURE [PSIG]
CONDENSING TEMPERATURE [°F]
DISCHARGE TEMPERATURE [°F]

Maximum heating profile of 1000 kW for refrigeration load of 3,415,000 Btu/h.
Examples of heating combinations:
1. 1320 kW > 59 °F
2. 530 kW > 131 °F and 790 kW > 59 °F
3. 290 kW > 171 °F and 1030 kW > 59 °F



Typical Chiller Information

Cooling Load 130 kW (12.8°C (55°F) – 7.2°C (45°F))

Heating Load 110 kW (29.5 °C(85 ° F) - 35 °C (95 ° F))

Outdoor Air Temperature	Cooling COP	Combined COP
32°C (90°F)	2.5	5
28°C (88°F)	3.3	6
24°C (75°F)	3.5	6.4
20°C (68°F)	3.7	6.8
16°C (61°F)	3.9	7.2
12°C (54°F)	4.1	7.6
8°C (46°F)	4.3	7.9
4°C (39°F)	4.5	8.2
0°C (32°F)		29



Thank you